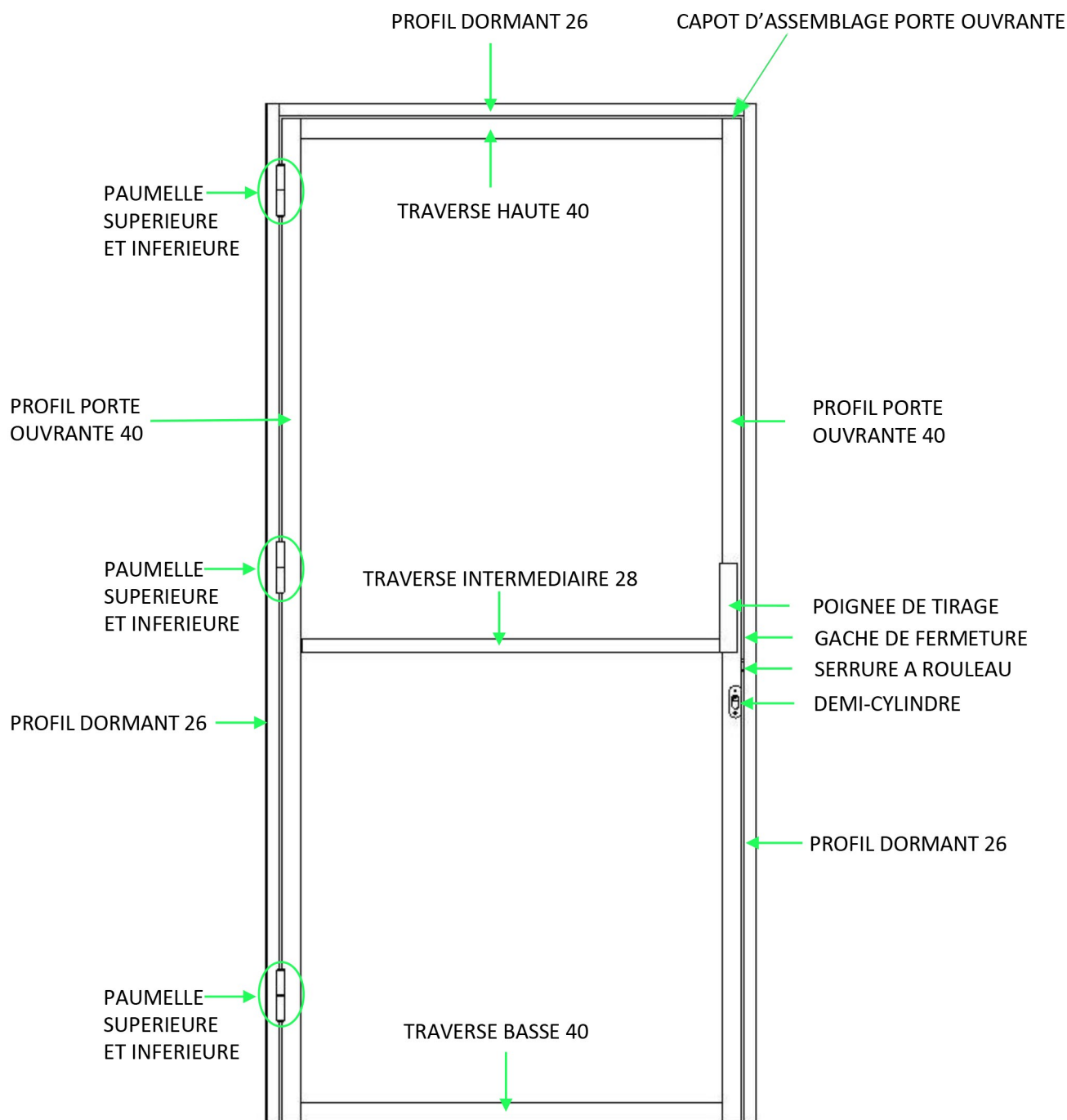


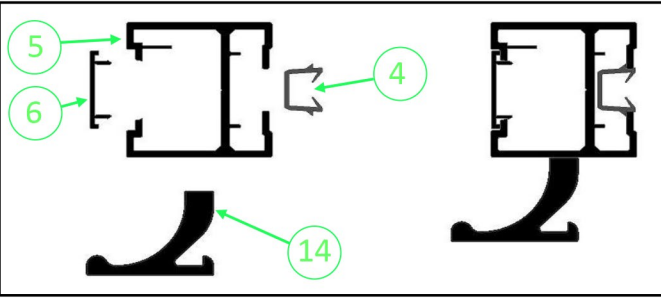
# FICHE TECHNIQUE PORTE OUVRANTE

**DESRIPTIF  
PORTE  
OUVRANTE**

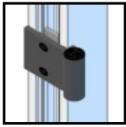


# FICHE TECHNIQUE PORTE OUVRANTE

**PORTE EN  
VUE  
ECLATEE**

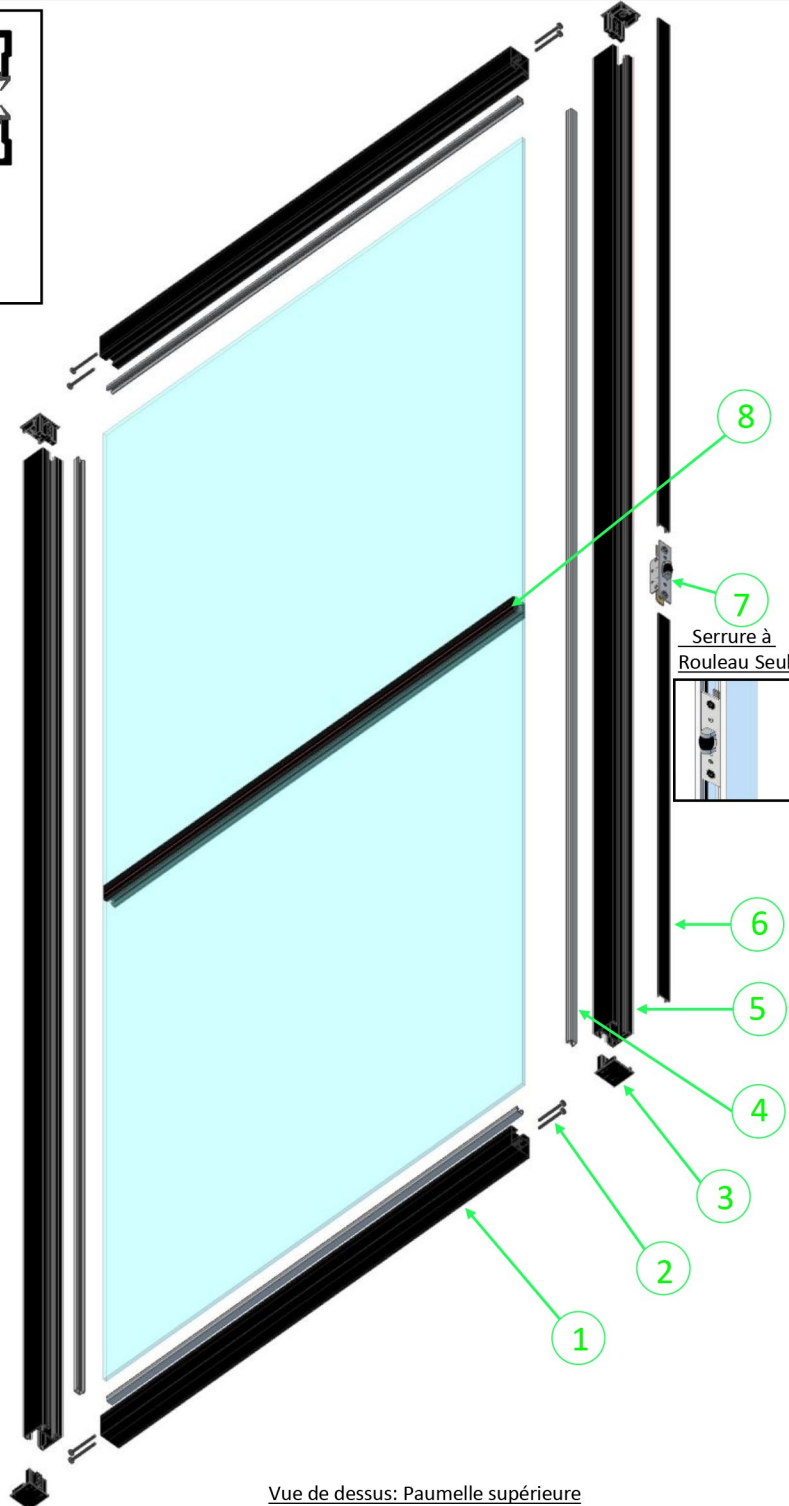
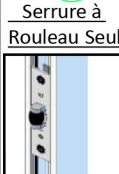


Paumelle  
Supérieure



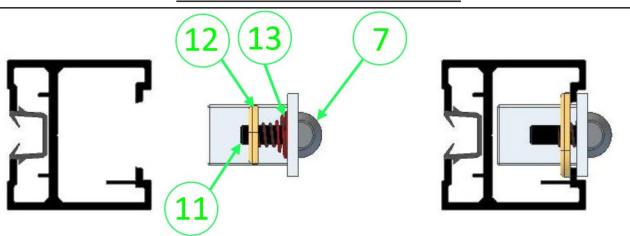
9

| N° | Qté | Désignation                |
|----|-----|----------------------------|
| 1  | 2   | Traverse haute et basse 40 |
| 2  | 8   | Vis 4,8*50 auto foreuse    |
| 3  | 4   | Capot d'assemblage porte   |
| 4  | 6   | Profil de vitrage 6/8      |
| 5  | 2   | Profil porte ouvrante      |
| 6  | 6   | Profil plat de finition 23 |
| 7  | 1   | Serrure à rouleau seul     |
| 8  | 1   | Traverse intermédiaire 28  |
| 9  | 3   | Paumelle supérieure        |
| 10 | 3   | Insert de fixation double  |
| 11 | 8   | Vis de fixation M5*16      |
| 12 | 2   | Insert de fixation simple  |
| 13 | 8   | Ressort de fixation        |
| 14 | 2   | Poignée de tirage          |

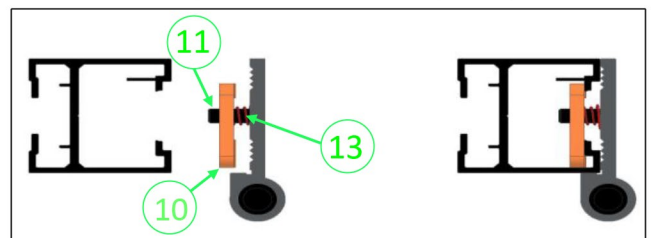


Serrure à  
Rouleau Seul

Vue de dessus: Serrure a rouleau



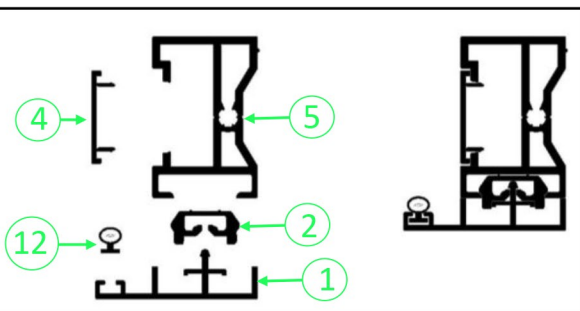
Vue de dessus: Paumelle supérieure





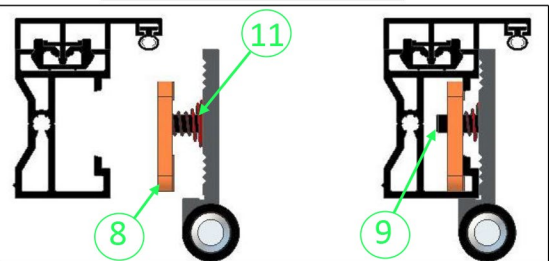
# FICHE TECHNIQUE PORTE OUVRANTE

**DORMANT  
EN VUE  
ECLATEE**

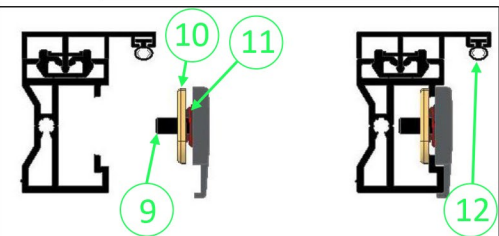
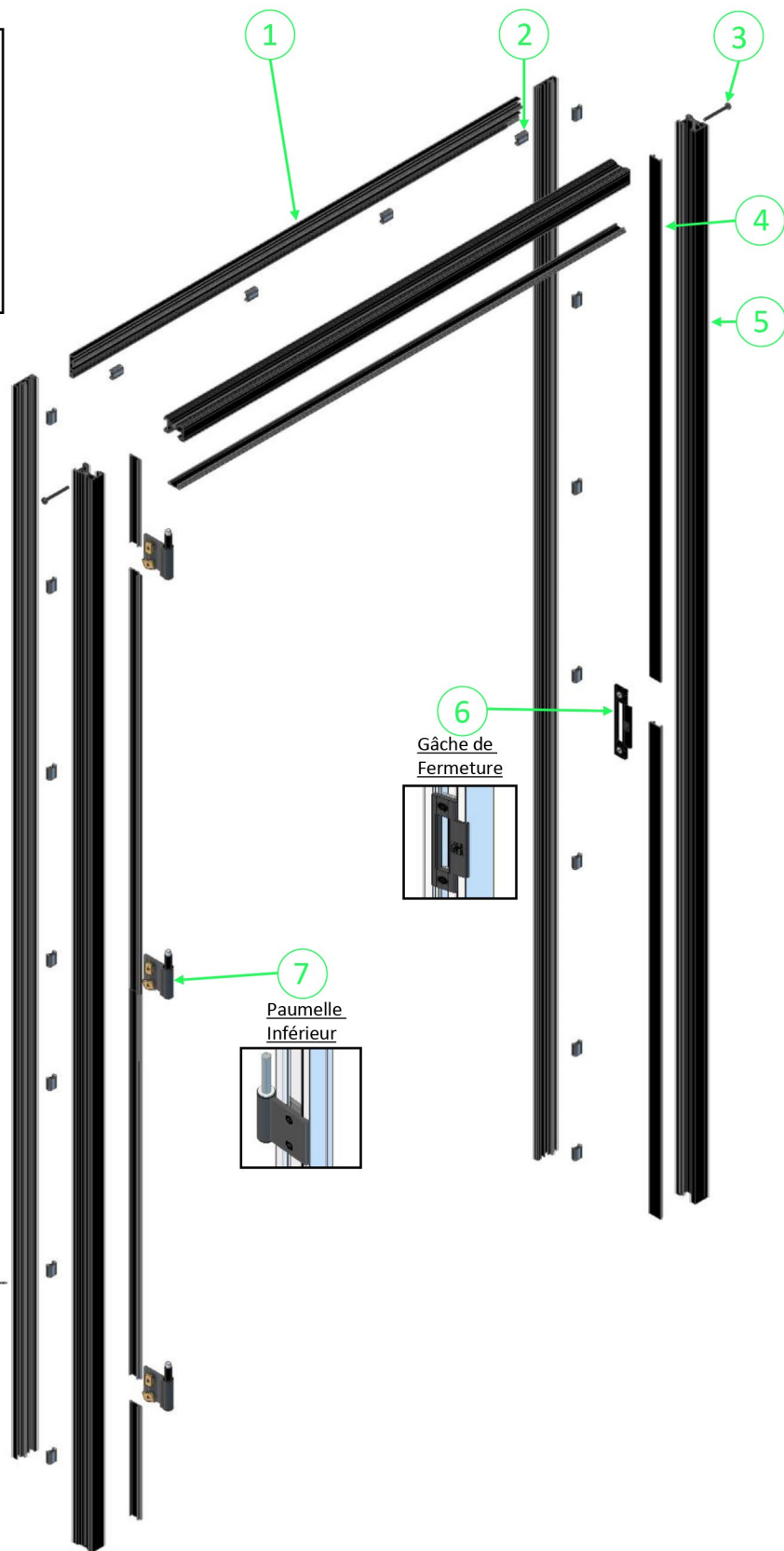


| N° | Qté | Désignation                |
|----|-----|----------------------------|
| 1  | 3   | Profil parclose dormant 26 |
| 2  | 18  | Clips                      |
| 3  | 2   | Vis 4,8*50 auto foreuse    |
| 4  | 7   | Profil plat de finition 23 |
| 5  | 3   | Profil dormant 26          |
| 6  | 1   | Gâche de fermeture         |
| 7  | 3   | Paumelle inférieure        |
| 8  | 3   | Insert de fixation double  |
| 9  | 8   | Vis de fixation M5*16      |
| 10 | 2   | Insert de fixation simple  |
| 11 | 8   | Ressort de fixation        |
| 12 | 3   | Joint bulle                |

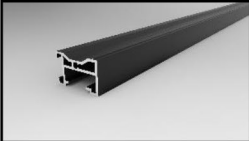
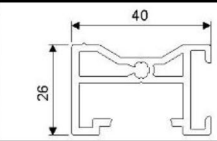
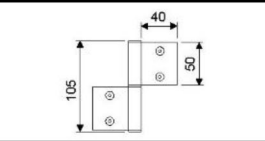
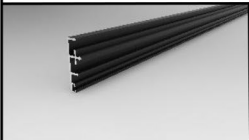
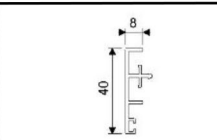
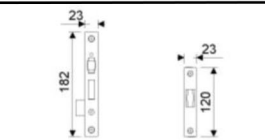
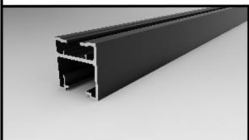
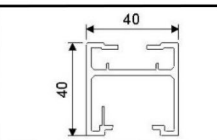
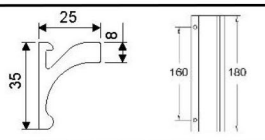
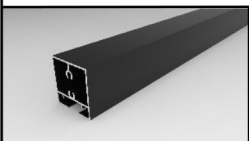
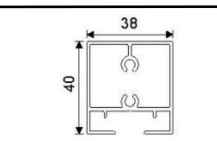
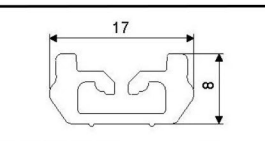
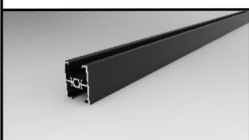
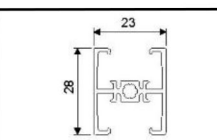
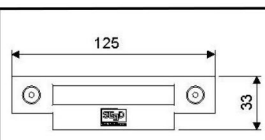
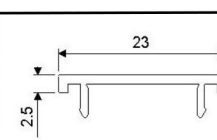
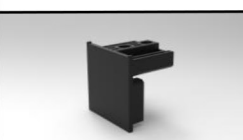
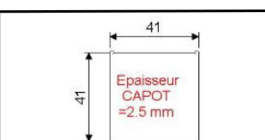
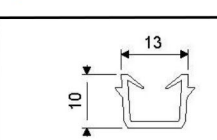
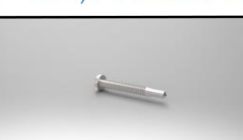
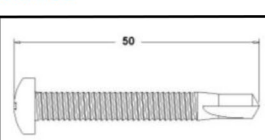
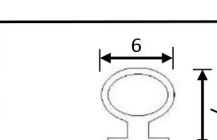
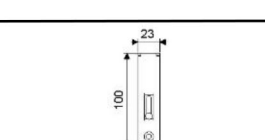
Vue de dessus: Paumelle inférieure



Vue de dessus: Gâche de fermeture



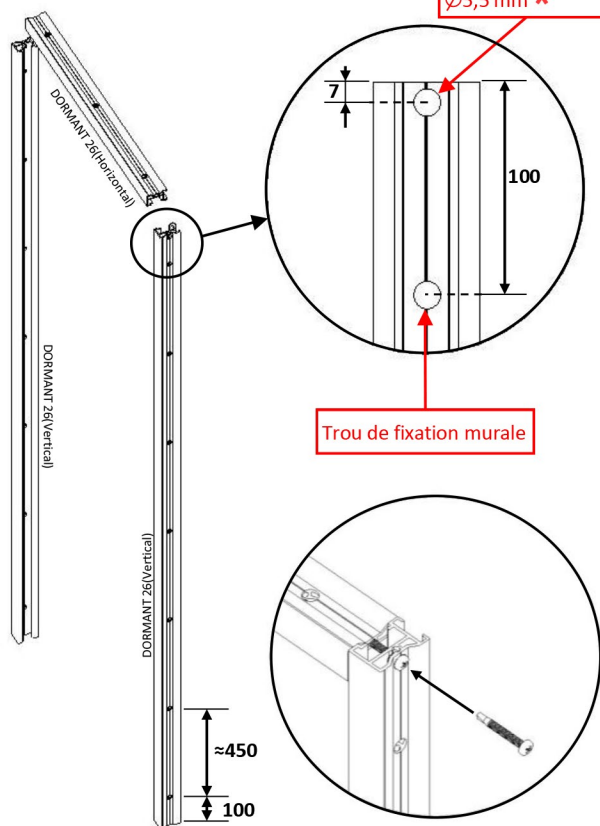
# FICHE TECHNIQUE PORTE OUVRANTE

|                                                                                     |                                                                                     |                                                                                     |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| PROFIL DORMANT 26                                                                   |                                                                                     | PAUMELLE SUPERIEURE ET INFERIEURE                                                   |                                                                                       |
|    |    |    |    |
| PROFIL PARCLOSE DORMANT 26                                                          |                                                                                     | SERRURE A ROULEAU SEUL ET AVEC CYLINDRE                                             |                                                                                       |
|    |    |    |    |
| PROFIL PORTE OUVRANTE 40                                                            |                                                                                     | POIGNEE DE TIRAGE LG = 180 mm                                                       |                                                                                       |
|    |    |    |    |
| PROFIL TRAVERSE HAUTE ET BASSE 40                                                   |                                                                                     | CLIPS                                                                               |                                                                                       |
|   |   |   |   |
| PROFIL TRAVERSE INTERMEDIAIRE 28                                                    |                                                                                     | GACHE DE FERMETURE                                                                  |                                                                                       |
|  |  |  |  |
| PROFIL PLAT DE FINITION 23                                                          |                                                                                     | CAPOT D'ASSEMBLAGE PORTE OUVRANTE                                                   |                                                                                       |
|  |  |  |  |
| PROFIL DE VITRAGE 6/8                                                               |                                                                                     | VIS 4,8*50 AUTO FOREUSE                                                             |                                                                                       |
|  |  |  |  |
| JOINT BULLE                                                                         |                                                                                     | VERROU A ONGLET                                                                     |                                                                                       |
|  |  |  |  |

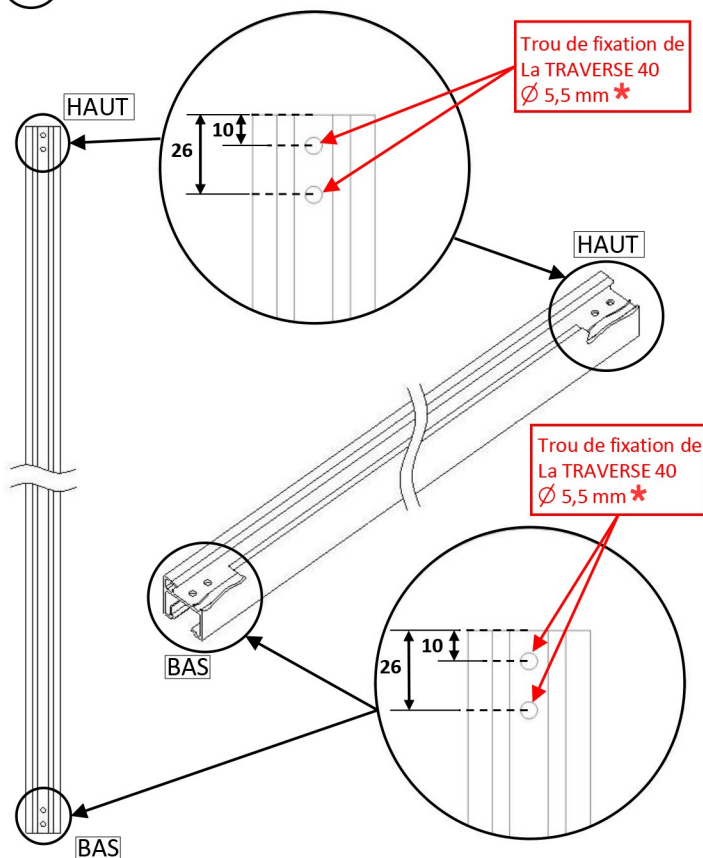
# NOTICE DE FABRICATION PORTE OUVRANTE

**PERÇAGE ET  
USINAGE  
PORTE +  
DORMANT**

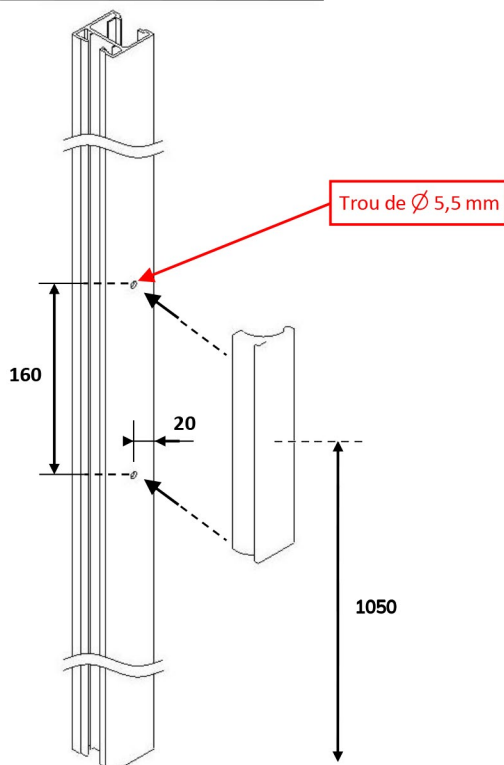
## 1 Perçage DORMANT 26 (Ø5,5 mm)



## 2 Perçage profil PORTE OUVRANTE 40 (Ø5,5 mm)



## 3 Perçage POIGNEE DE TIRAGE (Ø5,5 mm)

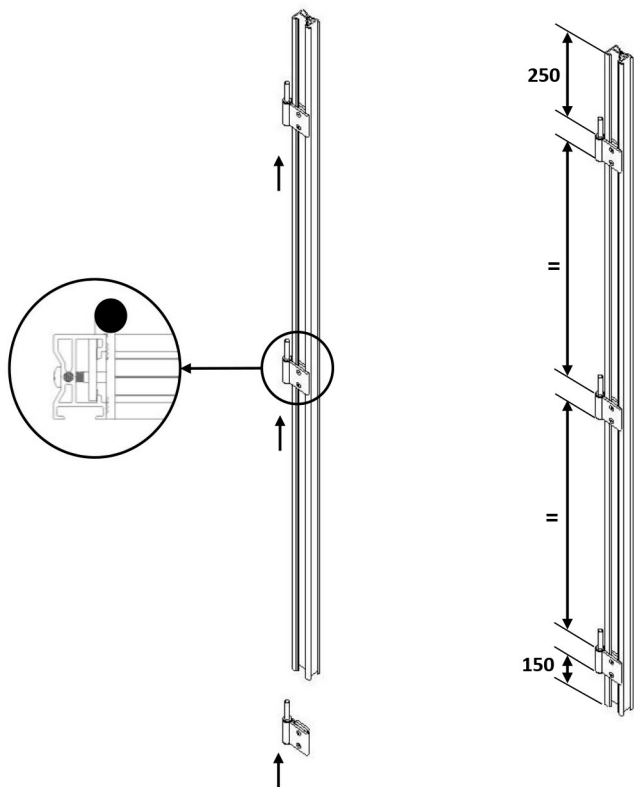


**\* perçage réalisé par nos soins**

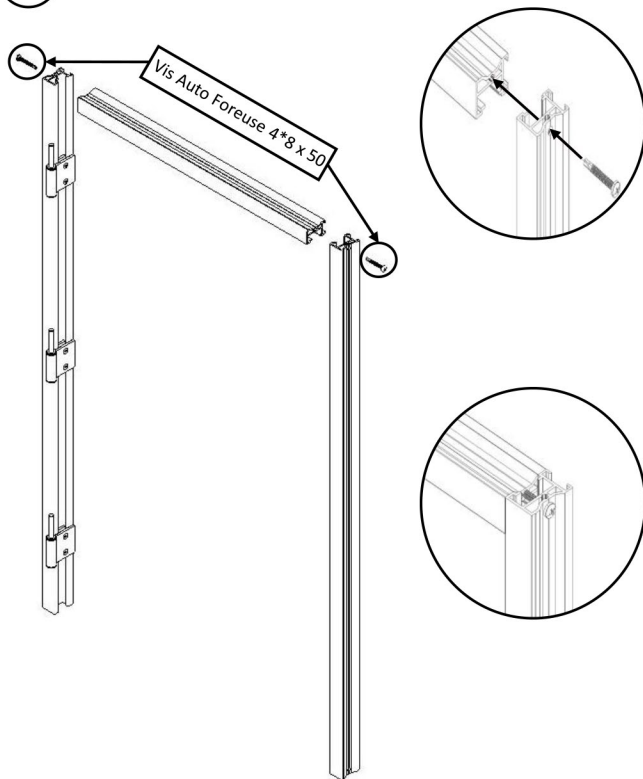
# NOTICE D'ASSEMBLAGE PORTE OUVRANTE

**ASSEMBLAGE  
DORMANT**

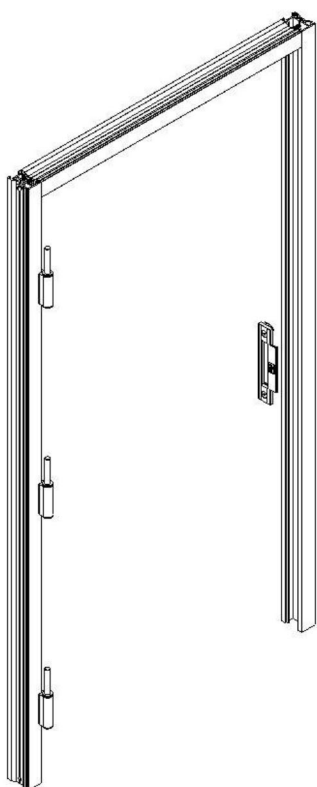
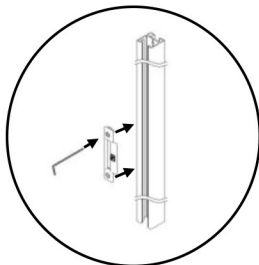
## 1 Mise en place des Paumelles Inférieures



## 2 Assemblage **DORMANT 26**



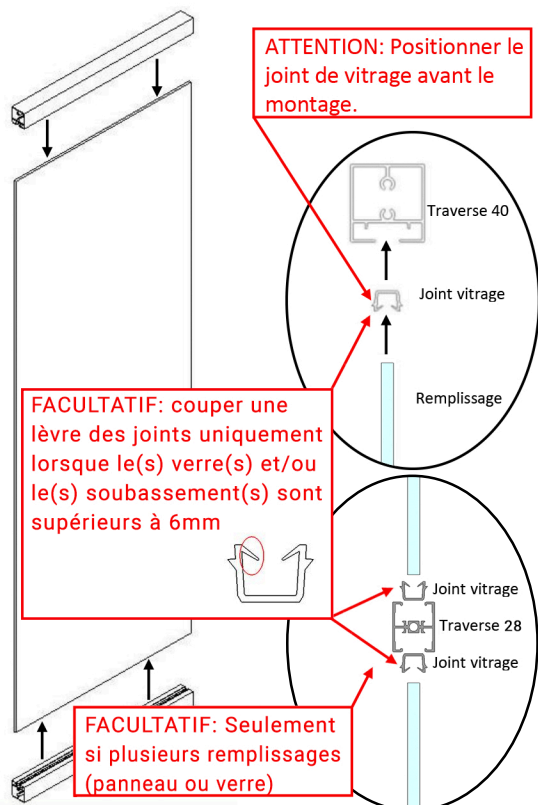
## 3 Mise en place de la GACHE



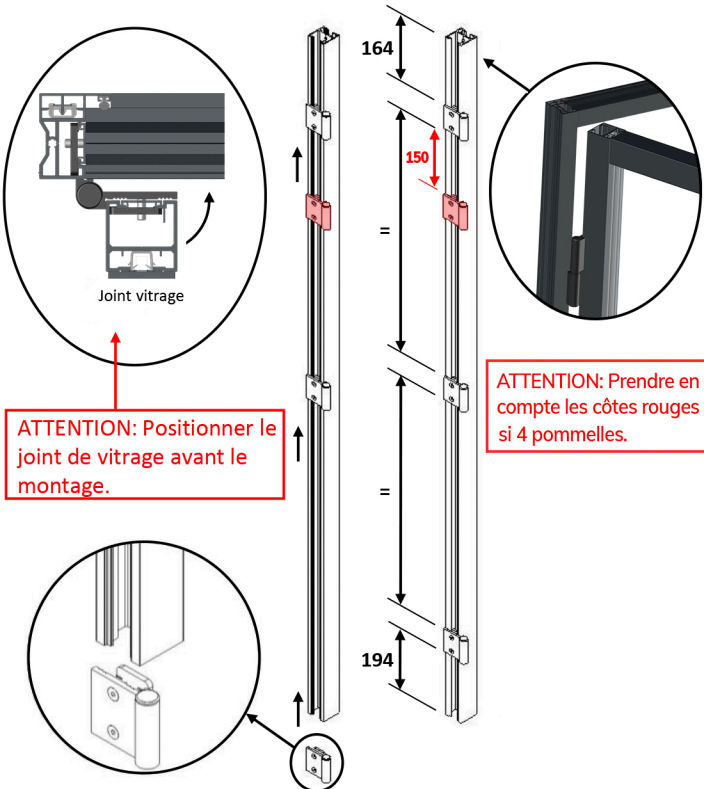
# NOTICE D'ASSEMBLAGE PORTE OUVRANTE

## ASSEMBLAGE DE LA PORTE

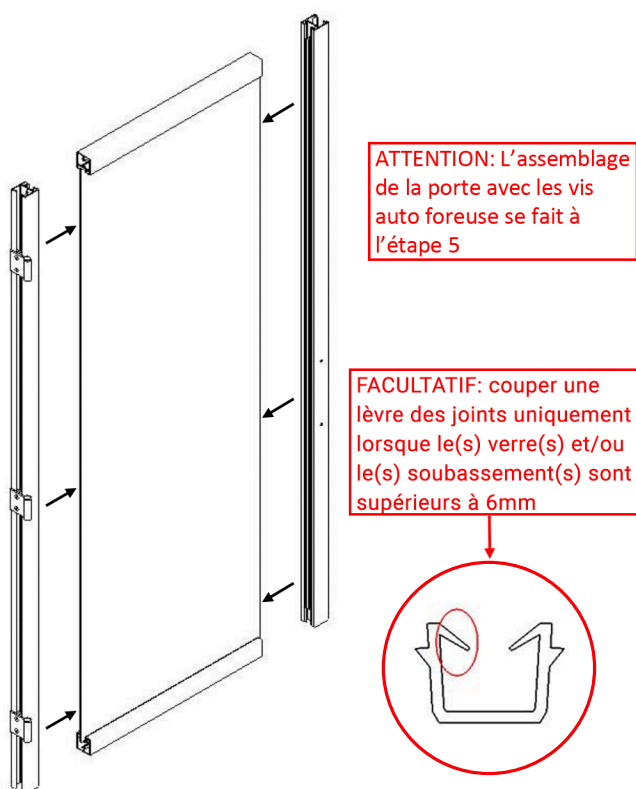
### 1 Mise en place de la TRAVERSE 40 Haute et Basse



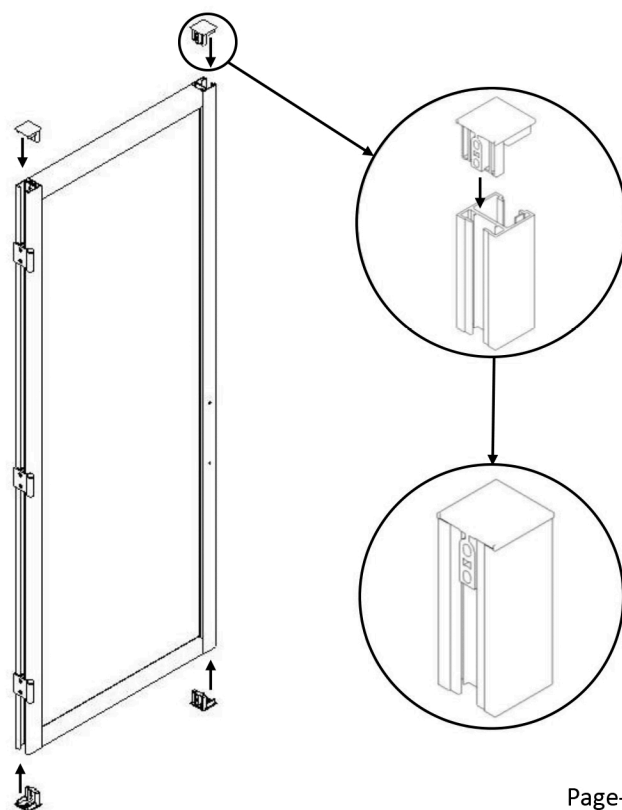
### 2 Mise en place des Paumelles Supérieures



### 3 Mise en place des Profils PORTE OUVRANTE 40



### 4 Mise en place des Capots d'Assemblage PORTE OUVRANTE

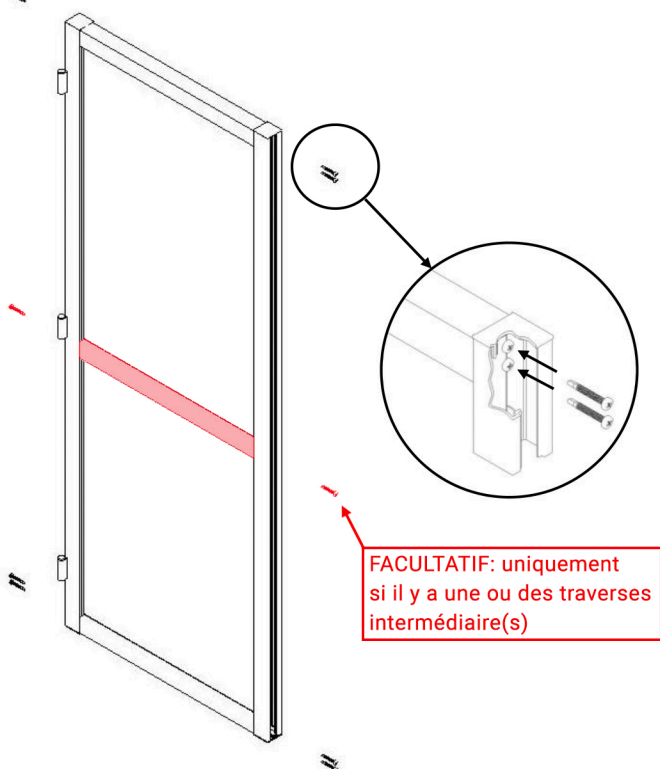




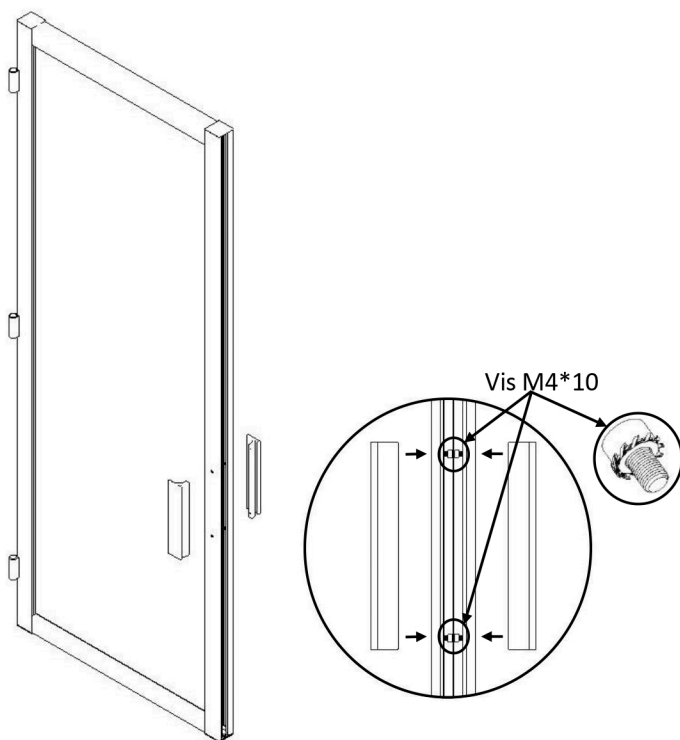
# NOTICE D'ASSEMBLAGE PORTE OUVRANTE

## ASSEMBLAGE DE LA PORTE

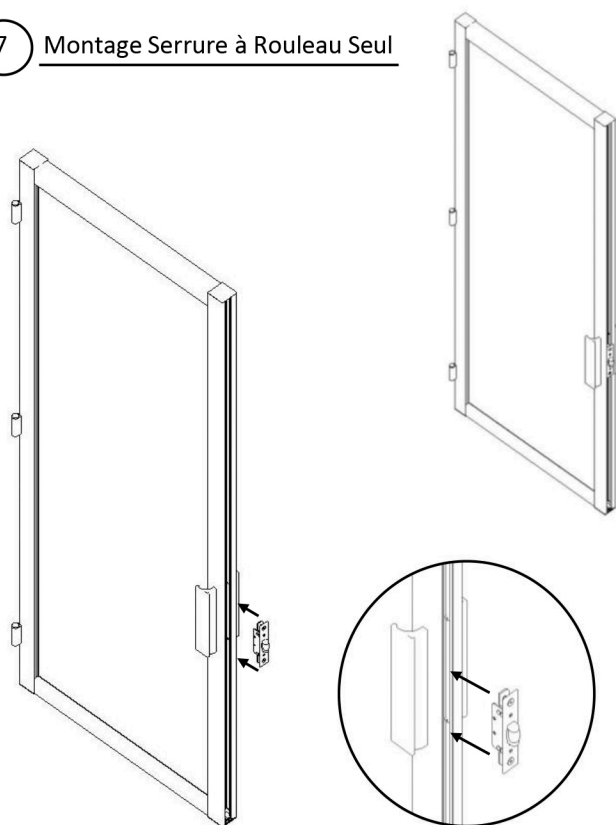
### 5 Fixation porte avec VIS AUTO FOREUSE 4\*8 x 50



### 6 Fixation POIGNEE DE TIRAGE



### 7 Montage Serrure à Rouleau Seul





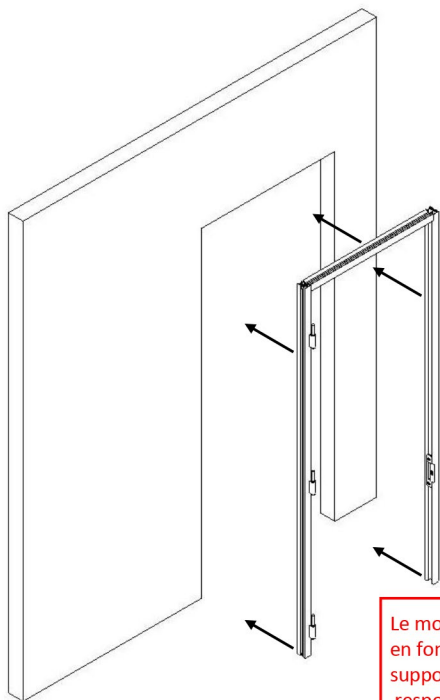
# NOTICE DE POSE PORTE OUVRANTE

## POSE ET FIXATION DU DORMANT 26

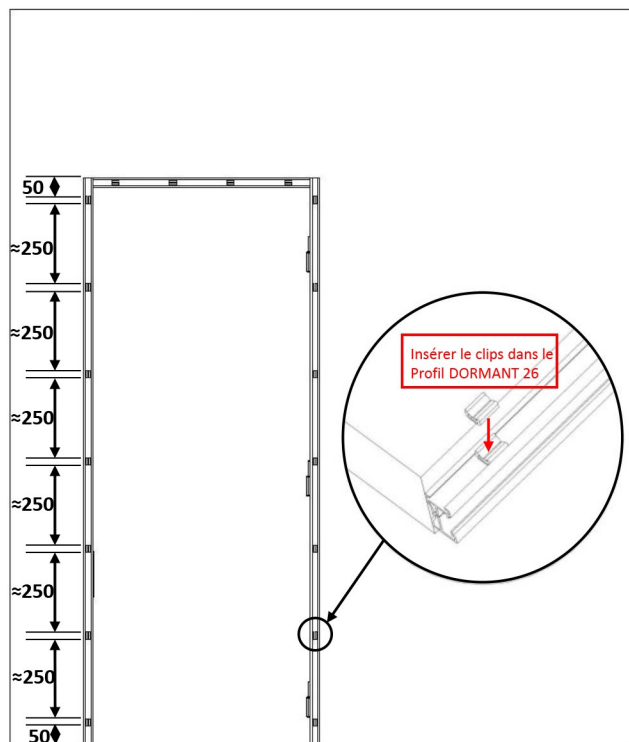
### 1 Positionner et fixer l'assemblage **DORMANT 26**

Le support de pose  
du DORMANT 26  
doit-être de niveau  
et d'équerre

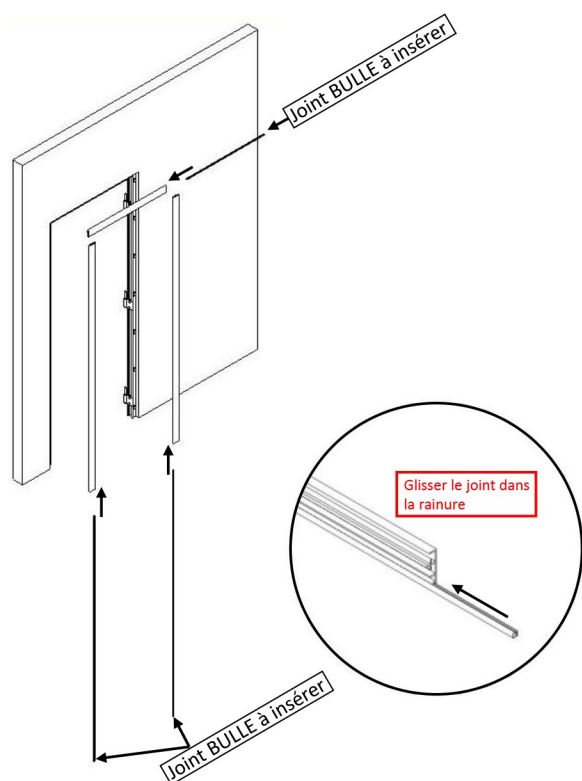
Le mode de fixation est choisi  
en fonction de la nature du  
support et relève de l'unique  
responsabilité du poseur



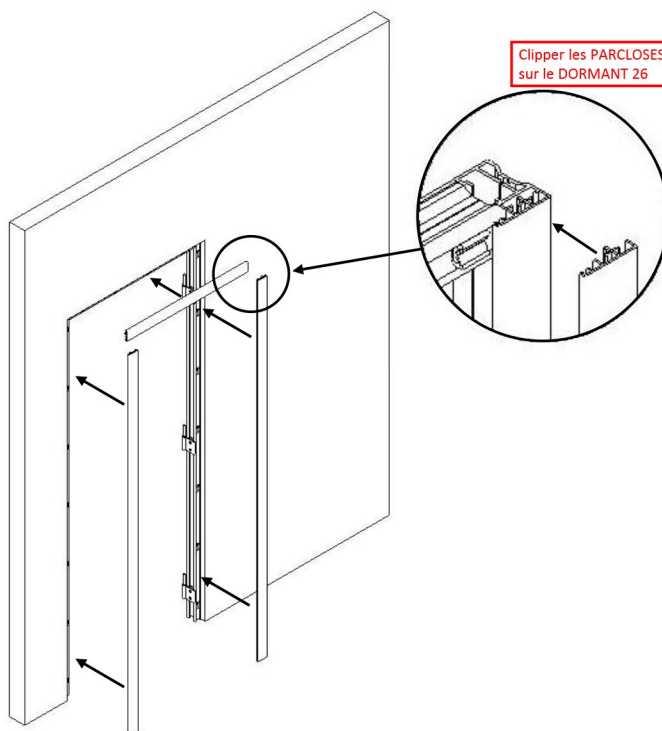
### 2 Mise en place des CLIPS dans les **DORMANTS 26**



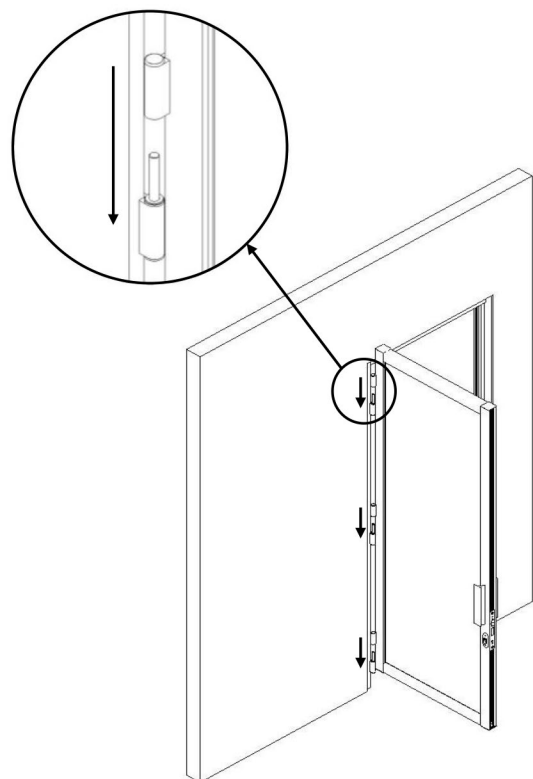
### 3 Mise en place du joint dormant 26 dans les **PARCLOSES**



### 4 Clipper les **PARCLOSES** sur les **DORMANTS 26**

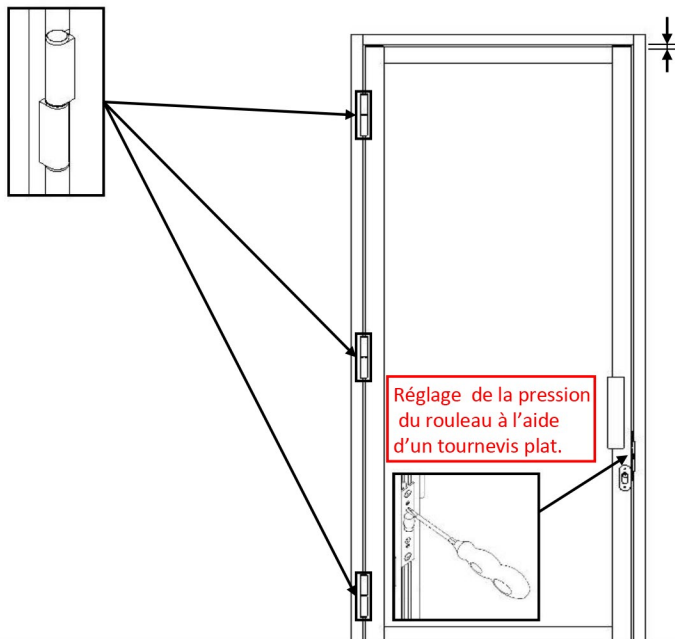


### 1 Mise en place de la PORTE

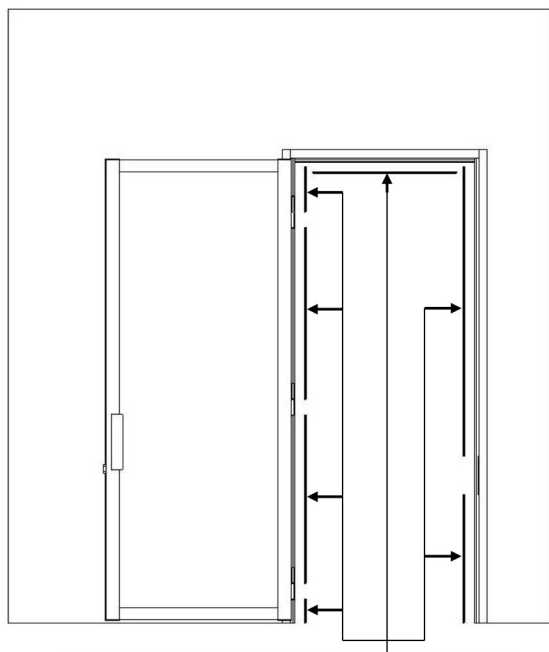


### 2 Réglage PORTE et ACCESSOIRES

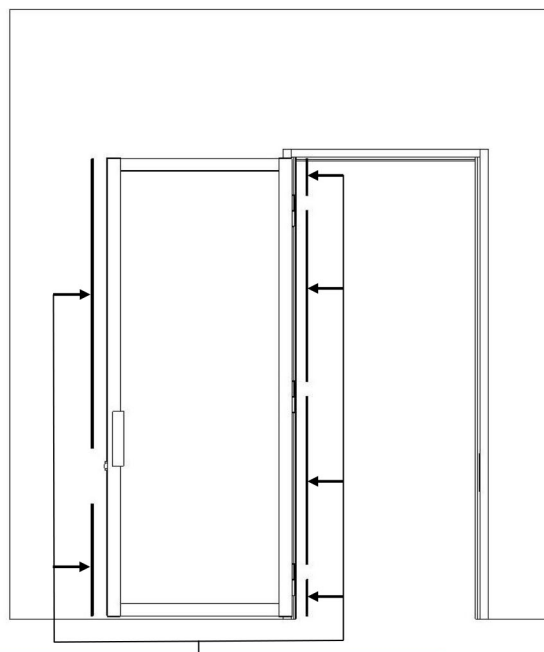
Réglage de la hauteur de chaque paumelle pour avoir 5 mm de jeu en haut et 10 mm de jeu en bas,



### 3 Découpe sur chantier du PLAT DE FINITION 23



Découpe PLAT DE FINITION 23 pour DORMANT 26



Découpe PLAT DE FINITION 23 pour PORTE OUVRANTE 40